Art.-No.:6.7408.0400

7408

2K Highspeed AC-Filler Spray

Characteristics

4CR 2K Highspeed AC-Filler Spray is a high solid compact filler with excellent flow, high build and good sandability. Especially suitable for minor repairs, fast drying, overcoatable with all customary paint systems.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 646 g/l VOC [5.39 lbs/gal]

Tech Tip

- Outstanding drying even with high coating thickness.
- Excellent sandability.
- Optimum flow and surface finish.
- Overcoatable with basecoat paints, waterbased basecoats, 1K- and 2K-top coat paints.
- Safe and clean transfer of the hardener
- Very high resistance against chemical and mechanical strain, fuel resistant.

Application

Substrate: Abraded old paint work, bare metal parts require priming (i.e. with 4CR 7405), not suitable for thermoplastic substrates.
Pretreatment / Cleansing: Pre-cleansing with 4CR silicone remover.

Drying Times:
Flash-off Time: 5 min. flash-off time between coatings
Overcaotable: after approx. 20 - 30 min. overcoatable wet-in-wet
Drying: sandable after 3-5 h at room temperature or 30 min. at 60°C

If the 2K Highspeed AC-Filler Spray will not be overcoated within 24 h, then it is necessary to abrade before overcoating.
Processing conditions from +10°C and up to 80% relative air humidity.

Before application, carefully clean the surface to be coated with 4CR silicone remover. Prior to coating, take red button from cap and attach it to the pin on the base of the aerosol. Press red button with the ball of your hand until a stop is reached. Shake aerosol vigorously for 2 minutes. Spray to test. Spraying distance approx. 25 cm. Apply 2 to 4 coats of 4CR 2K Highspeed AC-Filler Spray with approx. 5 minutes flash-off time until approx. 50 - 60 µm coat thickness is reached.

Technical Data

Colour	light grey
Pot Life	8 h

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

...the professional choice.